Banded Belts

Because of their banded or joined construction, these belts tend to prevent rollover and reduce vibration tendencies

Banded belts are usually better suited to unusual drive situations than are matched belt sets. They are available in the Classical cross sections (A, B, C and D), Narrow cross sections (3V, 5V and 8V) and Poly-V® cross sections (H, J, L and M).

Classical and Narrow Banded V-belts

Typical applications for Banded V-belts include vertical shaft drives, clutching drives and V-flat drives. (V-belt drives are where the inside of the belt drives a flat pulley on the slower speed shaft.)

Banded V-belts are recommended for use where belt vibration or belt whip causes unsatisfactory results when conventional multiple single V-belts are used. Such situations are not uncommon on drives with a combination of long belt spans and/or pulsating loads as created by an internal combustion engine or reciprocating pumps and compressors. In such cases, belt whip may become so severe that belts interface with each other and turn over in the grooves or even jump out of the grooves. Banded V-belts eliminate such problems.

Another advantage of Banded V-belts is the considerable degree of design flexibility they can provide since they operate just as effectively when they, in turn, are used as match sets. A two-belt unit for example, has sufficient lateral rigidity so as to not interface with the units in adjacent grooves.

Torque Team Plus® (aramid-reinforced Banded V-belts)

These belts are available for low-speed, high-power applications which were previously considered to be in the domain of chain or gears. Aramid-reinforced Torque Team Plus® 5V and 8V Banded belts are ideally suited to handle many of the applications that have been reserved for chain or gears.

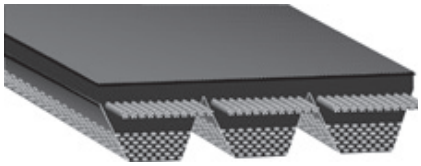
Poly-V® (V-ribbed)

Poly-V® belts are flat belts with a series of longitudinal ribs on the driving face that mate with grooves in the sheave rim. Relatively thin, with a well-supported tensile member, these belts perform better than V-belts on drives with small sheave, high speeds, reverse bends and high-speed ratios. Poly-V® belts generally run smoother than V-belts and their low weight makes them suitable for high-speed drives.

Three cross sections, designated J, L and M, handle the same range of industrial applications as Narrow or Classical belts. A smaller section, H, is used for small sheave and miniature drives. Finally, the K section Poly-V® is often located in the automotive industry.

Torque Team® (Laminated) V-Belts

Solve the toughest sawmill drive problems



Continental ContiTech Torque Team® Laminated V-belts are particularly effective when installed on drives that experience frequent slippage caused by logs and heavy lumber that jam or impact the equipment.

Part Number: 3/5VL800

3/	3 rib joined construction
5V	0.62 in. top width - Narrow profile rib
L	Laminated construction
800	80.0 in. nominal outside length

Reduce downtime and maintenance

Continental ContiTech Torque Team® Laminated V-belts can withstand the punishment that results from jams in log and lumber processing applications.

Standard V-belts resist slipping when a jam occurs, causing excessive heat buildup that can lead to belt failure and costly downtime. But that won't happen with Torque Team® Laminated V-belts on the job.

The special sidewall of Torque Team® Laminated V-belts acts as a control switch, allowing the belts to slip as needed until the obstruction is cleared. As a result, the superior wear-resistant capabilities of Torque Team® Laminated V-belts are maintained, increasing belt life up to four times longer than standard V-belts.

High strength for long life

Continental ContiTech Torque Team® Laminated V-belts feature our powerful Vytacord® tensile members. Vytacord® provides high strength and horsepower ratings, yet serves as a more forgiving reinforcement that will give under excessive tension instead of snapping. That means increased belt life.

Sizes

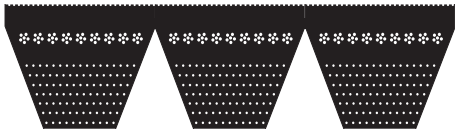
5VL800	5VL1000	5VL1250
5VL850	5VL1060	5VL1320
5VL900	5VL1120	5VL1700
5VL950	5VL1180	

For longer 5V, as well as 3V and 8V laminated profiles not listed here, contact your PTP Industrial Distributor.

Available in a wide variety of sizes

Continental ContiTech Torque Team® Laminated V-belts are available in the 5VL belt cross section and in most standard lengths. The 5VL laminated V-belt is interchangeable with all standard 5V and 5VX V-belts currently found on these drives. They can also be cut to a variety of rib widths, depending on your drive requirements. This ensures a perfectly-matched set of V-belts that can further enhance drive performance.

5VL Cross Section View



Applications

Some of the most common drives recommended for consideration include:

- Debarkers
- Chip-n-saws
- Cut-off saws
- Chippers
- Gang saws
- Deck saws
- Trimmers

Key features & benefits

- Narrow profile ribs provide savings through efficiency.
- Joined construction for problem drives.
- High horsepower capacity.
- High-strength Vytacord® tensile members.
- Laminated construction engineered to slip.
- Tough fabric backing.
- Oil, heat, ozone and abrasion resistant.
- Static conductive.*

*Drive conditions and service variables in combination with time in operation can result in a loss of static conductivity. It is recommended that a conductivity check be added to drive preventive maintenance programs where belt static conductivity is a requirement.

Continental ContiTech

HY-T® Wedge Torque Team® Belts

Tame your problem drives

Built with multiple belts joined by a tough, rubber-impregnated fabric backing that regulates belt travel so all ribs pull together as a single, perfectly matched team.

Part Number: 3/8V1900

3/	3 rib joined construction
8V	1 in. top width – Narrow profile rib
1900	190 in. nominal outside length
	Single envelope ply on 5Vs
	2 envelope plies on 8Vs
	Envelope uncogged
	construction shown

Pulsation, vibration, shock loads and misalignment are problems for any team of V-belts, no matter how perfectly matched the individual units. These conditions often lead to chronic belt whip or to belt turnover, resulting in premature wear or sudden failure of one or more belts. Of course, when one belt goes, the whole team has to be replaced.

Each rib in a HY-T® Wedge Torque Team® belt is free to wedge into the sheave groove for maximum traction, maximum power and transmission efficiency.

Operating in standard sheave grooves without sheave or drive modification, they can tame any problem drives now in operation. Or they can fit right in with your new drive designs without special modifications.

Designed and built to deliver superior performance

V-belt performance begins with the tension members, so we built HY-T® Wedge Torque Team® V-belts with super strong Vytacord.® It provides the high-strength, high-horsepower rating capacity needed to effectively transmit drive power. And it is tough enough to tolerate the misalignment that quickly destroys belts. The Vytacord® material is a polyester construction with excellent strength and minimal elongation. Drive performance is consistent, reliable and predictable over the life of the belt.

We then add a tough oil- and abrasion-resistant fabric backing to provide maximum longitudinal flexibility and lateral strength to withstand the dynamic forces acting within a joined belt. The backing also has special adhesion characteristics that enable it to bond to the V-sections to maintain the integrity of the belt. The cushion is made of fiber-reinforced, engineered compounds providing oil, heat, ozone and abrasion resistance.

Wedge or envelope constructions provide optimum performance

HY-T® Wedge Torque Team® belts are available in a raw edge construction with cogs for increased flexibility and heat dissipation or envelope construction for drives where pulsation, shock loads, high tension and long center are involved.

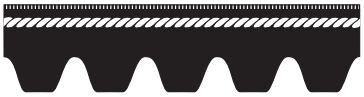
HY-T® Wedge Torque Team® cogged belts have high-horsepower belt construction and are identified with a 3VX or 5VX prefix and are available in lengths up to 140 inches. The cogged construction provides the high flexibility required for short center distances. The cogs also provide a larger surface area to dissipate heat and prolong belt life. Improved material properties and advanced construction technology result in an average horsepower increase of 30% over standard joined "Classical" V-belts.

HY-T® Wedge Torque Team® envelope belts are identified with a 3V, 5V or 8V prefix and are recommended for drives where pulsation, shock loads, high tension and long centers are involved. They feature a continuous V-section that is protected by a wide angle, synthetic fabric-impregnated, high-quality rubber compound. The unique envelope achieves the high strength that the HY-T® Wedge Torque Team® belts need to withstand high loading forces. It also helps provide the torsional rigidity in long center drives delivering the traction needed for accurate tracking and precision performance.

Envelope 5V, 8V Cross Section

Cut Edge 3VX, 5VX Cross Section

Cut Edge Side View



Matchmaker® performance

Our Matchmaker® technology results in belt consistency run to run. That means each HY-T® Wedge Torque Team® is equal in size and performance to every other HY-T® Wedge Torque Team® belt in that size, no matter when or where it was produced.

By eliminating mismatch problems, there is no costly and complicated belt matching to get a drive back on line; no problems with belts that are too tight or too loose.

Available in the most extensive stock line in the industry

HY-T® Wedge Torque Team® belts are available from stock in any number of belts per team, up to the number of ribs indicated. Nonstock lengths are also available in these rib counts, up to a maximum of 730 inches (180 inches for 3V cross sections).

Applications

For shock load applications. Ideal for pulsating loads, high capacity drives and for short-center, heavy-duty drives.

Key features & benefits

- Narrow profile ribs provide savings through efficiency.
- Joined construction for problem drives.
- Strong Vytacord® tensile members.
- Tough fabric backing.
- Oil, heat, ozone and abrasion resistant.
- Available in raw edge construction with cogs or envelope construction.
- Matchmaker® to eliminate mismatch.
- Static conductive.*

*Drive conditions and service variables in combination with time in operation can result in a loss of static conductivity. It is recommended that a conductivity check be added to drive preventive maintenance programs where belt static conductivity is a requirement.

HY-T® Wedge Torque Team® Belts

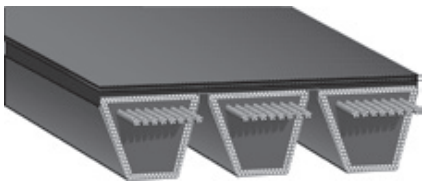
Cross Sections and Lengths Available

Part #	Max. # of Ribs Per Slab	Part #	Max. # of Ribs Per Slab	Part #	Max. # of Ribs Per Slab	Part #	Max. # of Ribs Per Slab
3VX							
3VX250	90	3VX400	90	3VX630	90	3VX950	90
3VX265	90	3VX425	90	3VX670	90	3VX1000	90
3VX280	90	3VX450	90	3V670	90	3VX1060	90
3VX300	90	3VX475	90	3VX710	90	3VX1120	90
3VX315	90	3VX500	90	3VX750	90	3VX1180	90
3VX335	90	3VX530	90	3VX800	90	3VX1250	90
3VX355	90	3VX560	90	3VX850	90	3VX1320	90
3VX375	90	3VX600	90	3VX900	90	3VX1400	90
5V, 5VX							
5VX500	53	5VX850	53	5V1120	42	5V2000	42
5VX530	53	5V850	42	5VX1180	53	5V2120	42
5VX560	53	5VX900	53	5V1180	42	5V2240	42
5VX600	53	5V900	42	5VX1250	53	5V2360	42
5VX630	53	5VX950	53	5VX1320	53	5V2500	42
5VX670	53	5V950	42	5VX1400	53	5V2650	42
5VX710	53	5VX1000	53	5V1500	42	5V2800	42
5VX750	53	5V1000	42	5V1600	42	5V3000	42
5V750*	53	5VX1060	53	5V1700	42	5V3150	42
5VX800	53	5V1060	42	5V1800	42	5V3350	42
5V800	42	5VX1120	53	5V1900	42	5V3550	42
8V							
8V1000	14	8V1600	24	8V2500	24	8V4000	24
8V1060	14	8V1700	24	8V2650	24	8V4250	24
8V1120	14	8V1800	24	8V2800	24	8V4500	24
8V1180	14	8V1900	24	8V3000	24	8V4750	24
8V1250	24	8V2000	24	8V3150	24	8V5000	24
8V1320	24	8V2120	24	8V3350	24	8V5600	24
8V1400	24	8V2240	24	8V3550	24	8V6000	24
8V1500	24	8V2360	24	8V3750	24		

*Cut edge, non-cogged.

Torque Team Plus® Belts

Performance plus for high horsepower drives



Part Number: 3/5VF2000

3/	3 rib joined construction
5V	0.62 in. top width – Narrow profile rib
F	Torque Team Plus® with aramid tensile member
2000	200 in. nominal outside length Single envelope ply on 5Vs, 2 envelope plies on 8Vs

Torque Team Plus® belts are our highest capacity V-belts known for strength, durability and performance.

Torque Team Plus® belts' tension members are aramid cable cords. They are twisted from aramid fiber, which is five times stronger than steel, then are treated for improved adhesion, improved flex life and increased resistance to shrinkage. Torque Team Plus® belts exhibit only one-half of the initial elongation of other belts and maintain greater dimensional stability over the life of the belt. They stand up to higher horsepower, high-tension drive requirements, shock loads and abusive installations better than standard joined belts, multiple V-belt teams or chain and sprocket drives.

The cushion is made of a highly engineered compound that resists harsh operating environments and compression fatigue. The envelope is also rubber compound-impregnated to protect the carcass from abrasion, heat, ozone and oil. Together, these components offer a strong, flexible and efficient belt with extended service life.

The advantages of Torque Team Plus® belting

With Torque Team Plus,® there is less cost involved in the drive design due to the fact that each belt can handle a given load with a narrower width belt than either multiple V-belt or chain and sprocket drives. This means that there is less cost incurred for the drive medium (belts/chains), less cost for the narrower sheaves and pulleys they use and less cost for the downtime and labor involved in the retensioning required by both multiple V-belt and chain belt drives. There is no need for the lubricants and lubrication system that chain drives need. These are some very clear advantages, especially when you consider that you get these savings along with a dramatic performance advantage.

There is also less weight because the smaller sheaves used for drives using Torque Team Plus® belts are a dramatic 50% lighter than a sheave required to drive an equal horsepower multiple V-belt drive. When compared to an equal horsepower chain drive, the sheave weighs an incredible 65% less than the sprocket required for the chain drive.

Torque Team Plus® is more compact. In fact, a typical Torque Team Plus® belt is only one-third the width of an equivalent multiple V-belt team. It needs 17% less space than an equivalent chain drive.

And since Torque Team Plus® belts give you all the advantages of the joined principal (smooth tracking, no belt turnover, no matching problems, less belt threatening vibration, even and consistent tensioning), there is less maintenance required.

Premium Torque Team Plus® belts require adequate sheaves

The high strength of Torque Team Plus® belts provides exceptional high-torque capabilities and horsepower ratings. These high belt capacities may exceed standard sheave capabilities. To assure safety and satisfactory drive operation, consult your sheave supplier for sheave recommendations.

Applications

Ultimate upgrade belt; for all heavy-duty industrial machinery and equipment. Ideal for operation in harsh elements on the toughest high horsepower drives.

- Crushers
- Saws
- Sanders
- Screens
- Dryers
- Lathes
- Blow tanks
- Chain drives
- Washers

Key features & benefits

- Narrow profile ribs provide savings through efficiency.
- Joined construction for problem drives.
- Up to 50% more horsepower capacity.
- High-strength aramid tensile members.
- Oil, heat, ozone and abrasion resistant.
- Static conductive.*

*Drive conditions and service variables in combination with time in operation can result in a loss of static conductivity. It is recommended that a conductivity check be added to drive preventive maintenance programs where belt static conductivity is a requirement.

Torque Team Plus® Belts

Cross Sections and Lengths Available

Torque Team Plus® was designed to belt a drive with one multi-ribbed belt. They are not to be used in matching sets. If multiple Torque Team Plus® belts are to be used on the same drive, they should be cut from the same production slab.

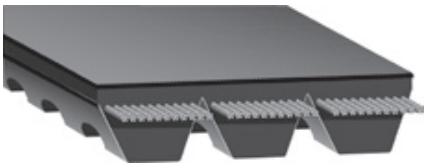
5VF and 8VF Cross Section View

Part #	Max. # of Ribs Per Slab	Part #	Max. # of Ribs Per Slab	Part #	Max. # of Ribs Per Slab	Part #	Max. # of Ribs Per Slab
5VF							
5VF900	42	5VF1320	42	5VF2000	42	5VF3000	42
5VF950	42	5VF1400	42	5VF2120	42	5VF3150	42
5VF1000	42	5VF1500	42	5VF2240	42	5VF3350	42
5VF1060	42	5VF1600	42	5VF2360	42	5VF3550	42
5VF1120	42	5VF1700	42	5VF2500	42		
5VF1180	42	5VF1800	42	5VF2650	42		
5VF1250	42	5VF1900	42	5VF2800	42		
8VF							
8VF1250	24	8VF1900	24	8VF2800	24	8VF4250	24
8VF1320	24	8VF2000	24	8VF3000	24	8VF4500	24
8VF1400	24	8VF2120	24	8VF3150	24	8VF4750	24
8VF1500	24	8VF2240	24	8VF3350	24	8VF5000	24
8VF1600	24	8VF2360	24	8VF3550	24	8VF5600	24
8VF1700	24	8VF2500	24	8VF3750	24	8VF6000	24
8VF1800	24	8VF2650	24	8VF4000	24		

HY-T® Torque Team® Classical Belts

Designed and built to deliver superior performance

HY-T® Torque Team® Classical belts are built with strong Vytacord® tension members. This provides the high-strength, high-horsepower rating capacity needed to effectively transmit drive power.



Part Number: 3/BX112

3/	3 rib joined construction
B	0.66 in. top width - Classical profile rib
X	Premium cogged construction
112	Approximate 112 in. inside length
	Cut-edge, molded cog construction shown

Vytacord® tension members are tough enough to tolerate the misalignment that quickly destroys belts. The Vytacord® material has a very good dimensional stability. Drive performance is consistent, reliable and predictable over the life of the belt.

We then add a tough oil- and abrasion-resistant fabric backing to provide maximum longitudinal flexibility and lateral strength to withstand the dynamic forces acting within a joined belt. The backing also has special adhesion characteristics that enable it to bond inseparably to the V-sections to maintain the unitary integrity of the belt.

The cushion in both envelope and cut-edge construction is fiber-loaded. Cut-edge constructions have a fiber-loaded, latest-technology compound that contributes heat and oil resistance and strength.

Cut-edge or envelope construction provide optimum performance

HY-T® Torque Team® Classical belts are available in a cut-edge construction with cogs for increased flexibility and heat dissipation or envelope construction for drives where pulsation, shock loads, high tension and long centers are involved.

HY-T® Torque Team® cogged belts are high horsepower belt constructions identified with a BX or CX prefix and are available in lengths up to 136 inches. The cogged construction provides the high flexibility required for short center distances. The cogs also provide a larger surface area to dissipate heat and to prolong belt life.

HY-T® Torque Team® envelope belts are identified with a B or C prefix and both cogged and non-cogged are static conductive. They are recommended for drives where pulsation, shock loads, high tension and long centers are involved.

Matchmaker® performance

Our Matchmaker® technology results in belt consistency run to run. That means each HY-T® Torque Team® Classical belt is equal in size and performance to every other HY-T® Torque Team® Classical belt in that size, no matter when or where it was produced.

By eliminating mismatch problems, there is no costly and complicated belt matching to get a drive back on line; no problems with belts that are too tight or too loose.

Applications

For shock load applications. Ideal for pulsating loads, high-capacity drives and short center heavy-duty drives.

Key features & benefits

- Classical profile ribs.
- Joined construction for problem drives.
- High-strength Vytacord® tensile members.
- Available in cut-edge or envelope construction with fiber-loaded cushion.
- Tough fabric backing.
- Heat, ozone and abrasion resistant.
- Matchmaker® to eliminate mismatch.
- Static conductive.*

*Drive conditions and service variables in combination with time in operation can result in a loss of static conductivity. It is recommended that a conductivity check be added to drive preventive maintenance programs where belt static conductivity is a requirement.

HY-T® Wedge Torque Team® Classical Belts

Cross Sections and Lengths Available

Envelope 5V, 8V Cross Section

Cut Edge 3VX, 5VX Cross Section

Cut Edge Side View

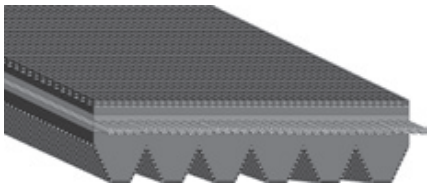
Part #	Max. # of Ribs Per Slab	Part #	Max. # of Ribs Per Slab	Part #	Max. # of Ribs Per Slab	Part #	Max. # of Ribs Per Slab
B Profile							
BX35	49	BX65	49	BX90	49	B112	38
BX38	49	BX66	49	BX93	49	B114	38
BX42	49	BX67	49	BX95	49	B115	38
BX43	49	BX68	49	BX96	49	B116	38
BX46	49	BX70	49	BX97	49	B118	38
BX48	49	BX71	49	BX99	49	B140	38
BX50	49	BX72	49	BX100	49	B144	38
BX51	49	BX73	49	BX103	49	B148	38
BX52	49	BX74	49	BX105	49	B150	38
BX53	49	BX75	49	BX108	49	B158	38
BX54	49	BX77	49	BX112	49	B162	38
BX55	49	BX78	49	BX120	49	B173	38
BX56	49	BX79	49	BX124	49	B180	38
BX57	49	BX80	49	BX128	49	B195	38
BX58	49	BX81	49	BX133	49	B210	38
BX59	49	BX82	49	BX136	49	B225	38
BX60	49	BX83	49	*B55	49	B240	38
BX61	49	BX84	49	*B56	49	B255	38
BX62	49	BX85	49	B96	38	B270	38
BX63	49	BX87	49	B103	38	B300	38
BX64	49	BX88	49	B105	38	B315	38
C Profile							
CX60	36	CX109	36	C112	26	C270	26
CX68	36	CX112	36	C144	26	C285	26
CX75	36	CX120	36	C158	26	C300	26
CX81	36	CX124	36	C162	26	C315	26
CX85	36	CX128	36	C173	26	C330	26
CX90	36	CX136	36	C180	26	C345	26
CX96	36	C85	26	C195	26	C360	26
CX99	36	C90	26	C210	26	C390	26
CX100	36	C96	26	C225	26	C420	26
CX105	36	C105	26	C240	26		
CX108	36	C109	26	C255	26		
D Profile							
D120	10	D210	18	D315	18	D480	18
D144	18	D225	18	D330	18	D540	18
D158	18	D240	18	D345	18	D600	18
D162	18	D255	18	D360	18	D660	18
D173	18	D270	18	D390	18		
D180	18	D285	18	D420	18		
D195	18	D300	18	D450	18		

*Cut edge, non-cogged.

Poly-V® Belts

One belt that can do the work of many

The Poly-V® belt is a single, endless belt with longitudinal V-shaped ribs that mate consistently with the V-grooves in the sheaves. It combines the convenience of a thin, one-piece flat belt with the strong gripping traction of multiple V-belts to make the Poly-V® belt far better than either for many applications.



Part Number: 180J6

18.0"	Nominal outside length
J	J section Poly-V®
6	6 ribs

One continuous tension member for matchless performance

To distribute the drive load evenly across the full width of the sheave, the Poly-V® belt is built as a single unit with a completely supported, uninterrupted tension member. There is no matching problem. No separate belts to turn over, grab, slip or interfere with each other.

The thin cross-section profile allows use of smaller pulleys than standard V-belts and Poly-V® belts handle speed ratios of 40:1. With all this capacity, the Poly-V® belt tracks properly without special guides, flanges, crowns or deep grooves. And it resists seating in the grooves, so speed ratios remain more consistent and output speed remains more uniform.

More power in less space

Continuous engagement with the sheave driving surface gives you greater power capacity per inch of width. In addition, wasted space between separate V-belts is eliminated and converted into narrower, shallower grooves. These provide substantially greater contact area for stronger and more uniform traction.

Longer belt and sheave life

Complete support of the tension member, combined with full and uniform engagement with the sheave grooves, eliminates differential driving and equalizes belt stresses. That, in turn, minimizes belt elongation and leads to significantly longer flex life.

Even distribution of stress on the belt also reduces differential loading and wear on sheaves. It is not unusual for Poly-V® belt sheaves to last significantly longer than standard V-belt sheaves and to experience lower maintenance requirements during this longer life.

Improve drive design while you reduce drive cost

The combination of high-power capacity and low-profile design means the Poly-V® drive can improve the drive design while lowering drive costs.

Poly-V® belts allow narrower mounting clearances, need less center distance adjustment and require less take-up for tensioning. Additionally, they allow the use of sheaves that are narrower in width and smaller in diameter without sacrificing power capacity. Smaller, narrower sheaves mean a reduction in weight so more of the drive gets to the load for increased efficiency.

Applications

For small sheave compact designs requiring limited vibration. Ideal for high-speed ratio drives with short center distances.

- Exercise equipment
- Medical equipment
- Farm equipment
- Automobiles
- Power equipment
- Machine tools

Key features & benefits

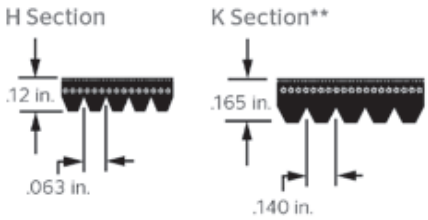
- Multiple V-ribbed profile provides friction and wedge advantages.
- High-grade engineered rubber.
- Strong Vytacord® tensile member.
- L & M cross sections are milled in shorter lengths and molded in longer lengths.
- Heat, ozone and abrasion resistant.

To learn more, visit www.contitech.us.

Poly-V® Belts

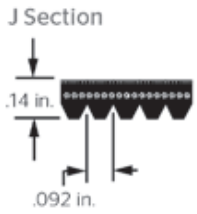
Cross Sections and Lengths Available

H and K sections are nonstock. Standard factory lead times will apply. Minimums apply. Contact your PTP Industrial Distributor.



Stock construction: no minimum quantity required. Can order any number of ribs up to maximum number of ribs per belt (Max. # of Ribs Per Belt) shown below.

Part #	Max. # of Ribs Per Belt	Part #	Max. # of Ribs Per Belt	Part #	Max. # of Ribs Per Belt
J Section					
180J	68	520J	68	328J*	145
190J	68	550J	68	353J*	145
200J	68	580J	68	420J*	145
220J	68	610J	68	444J*	68
240J	68	650J	68	552J*	68
260J	68	730J	68	546J*	68
280J	68	870J	68	575J*	145
300J	68	920J	68	640J*	68
320J	68	980J	68	690J*	145
340J	68	100J*	40	770J*	145
360J	68	105J*	40	776J*	68
369J	68	110J*	40	810J*	145
380J	68	120J*	40	878J*	145
400J	68	140J*	46	890J*	68
410J	68	147J*	45	895J*	145
430J	68	204J*	68	904J*	145
460J	68	210J*	68	940J*	145
470J	68	230J*	70	994J*	145
480J	68	243J*	68	1000J*	145
490J	68	270J*	68	1200J*	145
500J	68	310J*	145		



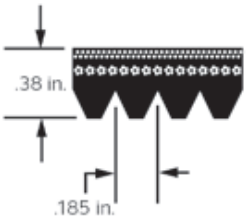
*Special note: special manufacture belts are available. Please check factory for availability.

**Drive conditions and service variables in combination with time in operation can result in a loss of static conductivity. It is recommended that a conductivity check be added to drive preventive maintenance programs where belt static conductivity is a requirement.

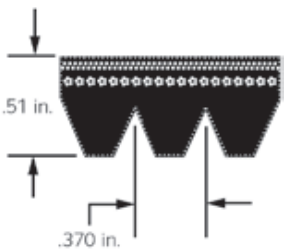
Stock construction: No minimum quantity required. Can order any number of ribs up to maximum number of ribs per belt (Max. # of Ribs Per Belt) shown below.

Part #	Max. # of Ribs Per Belt	Part #	Max. # of Ribs Per Belt	Part #	Max. # of Ribs Per Belt
L Section					
500L	96	840L	96	1455L	72
540L	96	865L	96	385L*	96
560L	96	915L	96	455L*	96
615L	96	975L	96	505L*	72
635L	96	990L	96	622L*	96
655L	96	1065L	96	748L*	96
675L	96	1120L	96	770L*	96
695L	96	1150L	96	845L*	96
725L	96	1180L	96	880L*	96
765L	96	1215L	96	1073L*	96
780L	96	1230L	96	1098L*	72
795L	96	1295L	96	1180L*	96
815L	96	1310L	96		
M Section					
900M	36	1470M	74	2560M	74
940M	36	1550M	74	2710M	74
990M	36	1610M	74	3010M	74
1060M	36	1650M	74	3310M	74
1115M	36	1760M	74	3610M	74
1150M	36	1830M	74	3910M	74
1185M	36	1980M	74	4210M	74
1230M	36	2130M	74	4810M	74
1310M	74	2250M	74		
1390M	74	2410M	74		

L Section



M Section



*Special note: Special manufacture belts are available. Please check factory for availability.